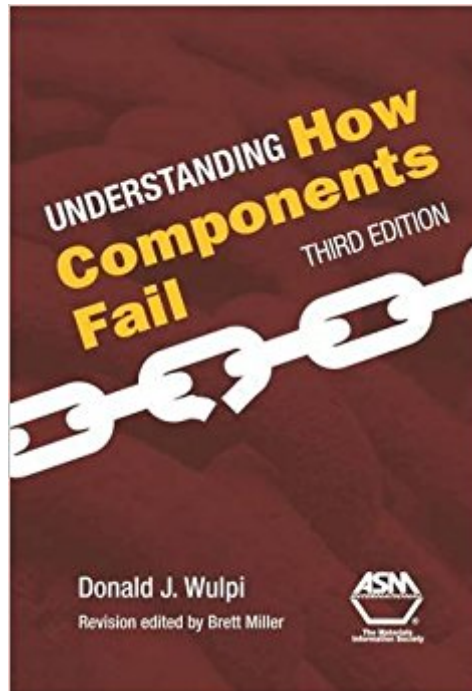




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ABOUT THE AUTHOR, Don Wulpi: A metallurgical consultant in Fort Wayne, Indiana, Donald J. Wulpi, studied and analyzed failures of metal parts for more than 45 years. A graduate of Lehigh University, with a degree in metallurgical engineering, he spent most of his working life in several metallurgical laboratories of the International Harvester Co., now Navistar International Corporation. In retirement, Mr. Wulpi devoted himself to teaching the principles of failure analysis at the ASM International headquarters, in Materials Park, Ohio, and at various companies throughout the United States. He testified as an expert witness in product litigation cases for many years. **ABOUT THE EDITOR:** Brett Miller is a metallurgical engineer with degrees from the Missouri University of Science and Technology and the University of Wisconsin-Milwaukee. He is a registered Professional Engineer in several states. For over 28 years Brett has worked as a failure analyst, metallurgist and expert witness, completing thousands of failure analysis investigations. He has

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